



ARCTEC WELDING PRODUCTS

**ECOFACE SPRAY POWDERS**

**ARCTEC  
ALLOYS  
LIMITED**

**ALBERTA**

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Calgary, Alberta T2E 6K3  
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• 10718-181st Street  
Edmonton, Alberta T5S 1K8  
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**BRITISH COLUMBIA**

• 13408-76th Avenue  
Surrey, B.C. V3W 7A9  
Telephone (604) 596-6207  
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**MANITOBA**

• Unit 10, 1599 Dugald Road  
Winnipeg, Manitoba R2J 0H3  
Telephone (204) 663-9182  
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## High Quality Ecoface Spray Powders

**P 333**

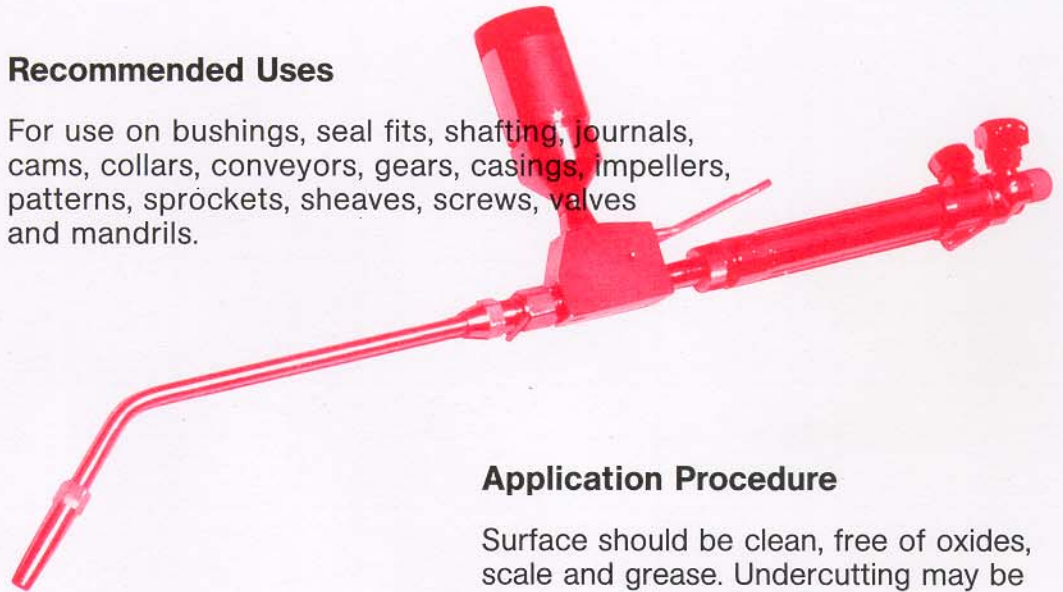
**Machinable Overlay**

### Description

Economical high quality tough nickel base alloy. Fully machinable for overlays, cladding and build up on steels, nickel alloys and cast iron. May be used as build up base for hard overlays.

### Recommended Uses

For use on bushings, seal fits, shafting, journals, cams, collars, conveyors, gears, casings, impellers, patterns, sprockets, sheaves, screws, valves and mandrils.



### Application Procedure

Surface should be clean, free of oxides, scale and grease. Undercutting may be carried out if required. Preheat base metal and using a 1 - 1/2 X carburizing flame, deposit alloy as required.

### Specifications

*Hardness:* RC 20

*Weldability:* Excellent, multi passes.

*Finish:* Fully machinable with standard tool bits.